

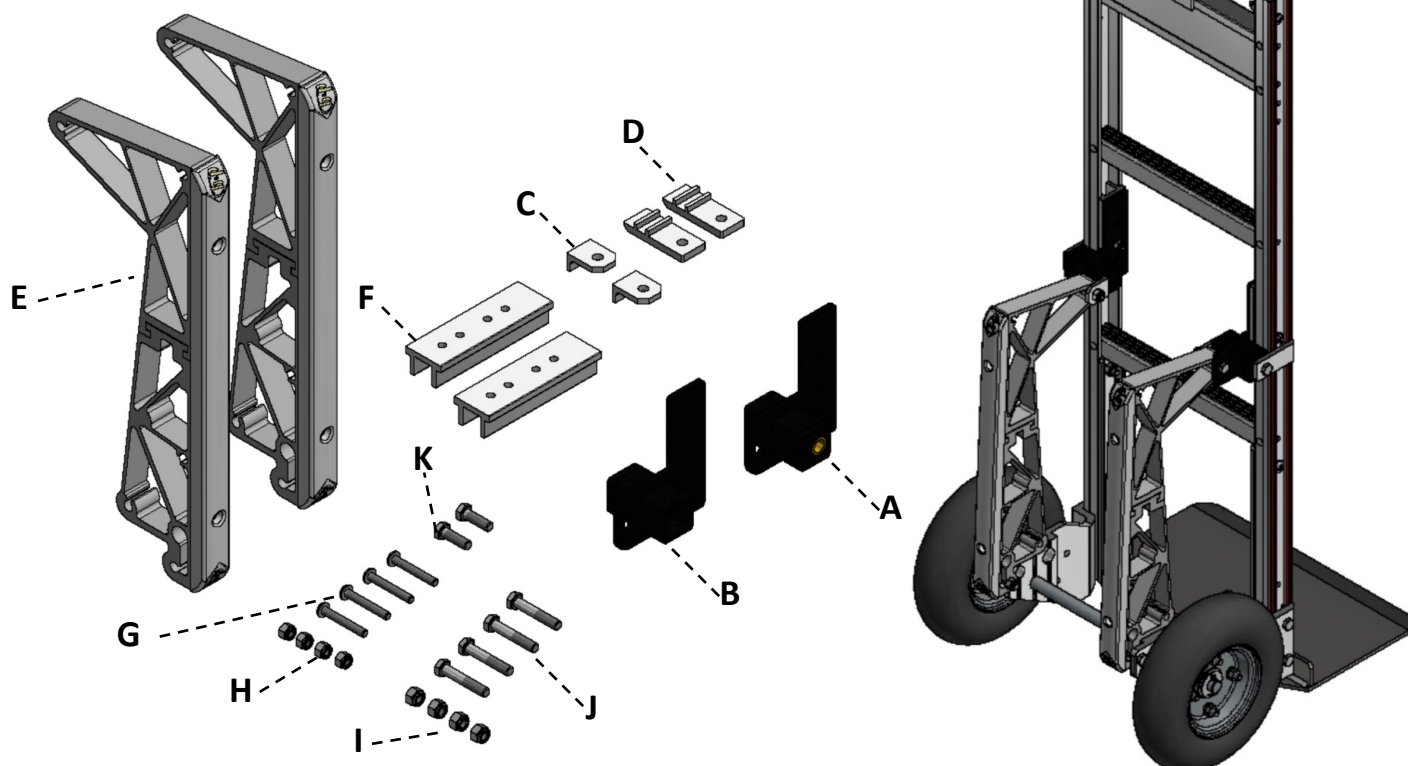
Narrow Aisle E44E Stair Climber Assembly Instructions

| Item | Description | Qty. | Part No. |
|------|---------------------------------------|------|----------|
| A | LH Narrow Aisle Stair Climber Bracket | 1 | 2001-166 |
| B | RH Narrow Aisle Stair Climber Bracket | 1 | 2001-167 |
| C | Stair Climber Clip | 2 | 2001-739 |
| D | Outside Stair Climber Clip | 2 | 2002-725 |
| E | Stair Climber Assembly, E1E | 2 | 2002-421 |
| F | Narrow Aisle Upper Mount Spacer | 2 | 2006-712 |
| G | Bolt, 1/4-20 x 1 3/4" | 4 | 8068-003 |
| H | Lock Nut, 1/4-20 | 4 | 8001-004 |
| I | Lock Nut, 5/16-18 | 4 | 8001-005 |
| J | Bolt, 5/16-18 x 1 3/4" | 4 | 8007-017 |
| K | Bolt, 5/16-18 x 1" | 2 | 8007-010 |

Tools Required:

- (2) 1/2" Wrench/Socket
- (1) 7/16" Wrench/Socket
- (1) #2 Phillips Screwdriver
- (1) Needle Nose Pliers

Loctite



*Handle, frame, nose plate, and wheels will vary based on the options selected at the time of purchase.

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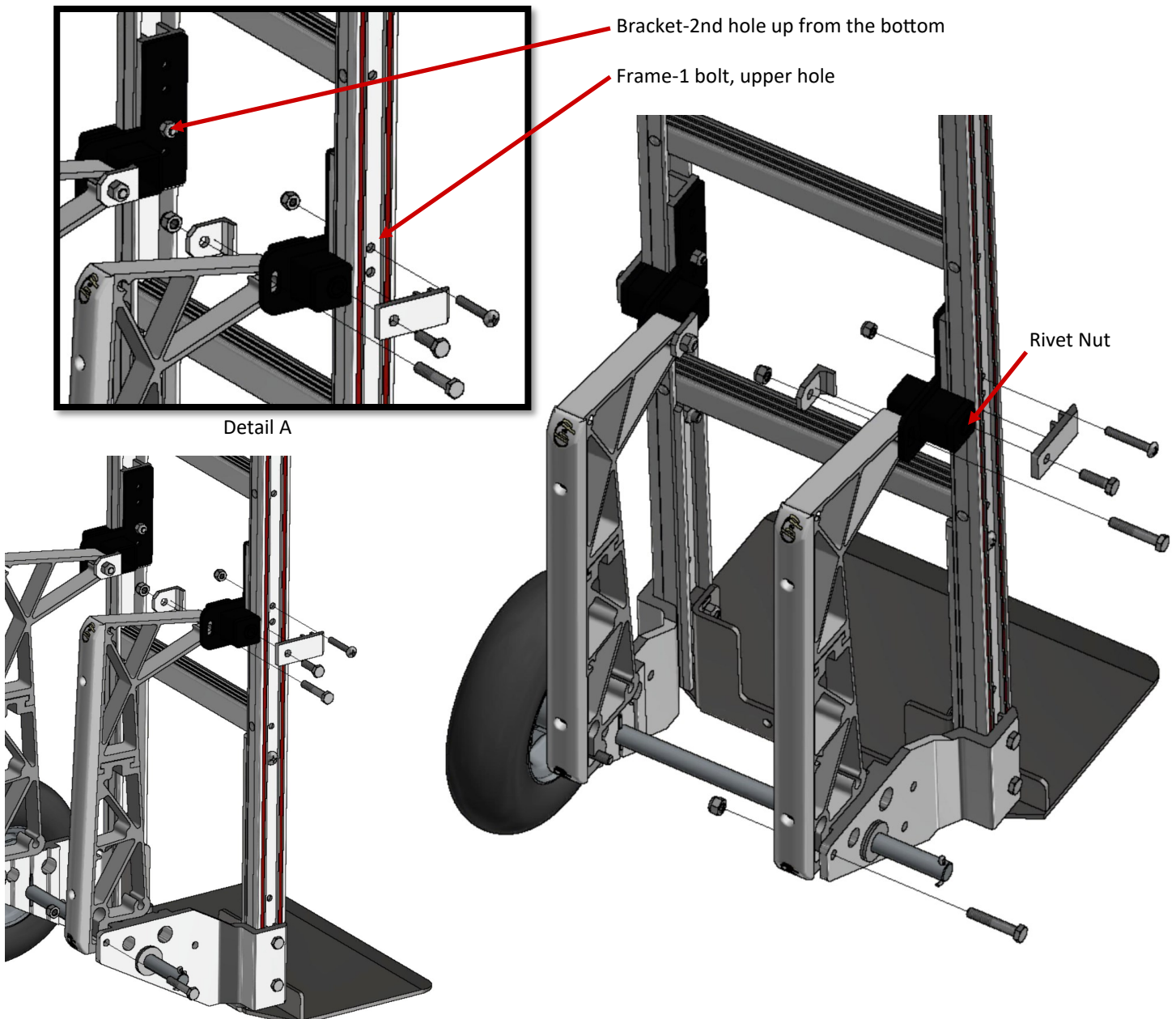
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1. To install the narrow aisle stair climber brackets (A & B) place a narrow aisle spacer (F) into the frame channel followed by the right hand bracket (B), the rivet nut in the bracket should face toward the outside of the hand truck. Note that the mounting locations for 8" and 10" wheels is different. Use Detail A for 8" wheels and Detail B (pg 3) for 10" wheels. Fasten with screws (G) and locknuts (H) but leave loose until step 6. Repeat for left hand side bracket (A).
2. To install the stair climbers (E), first remove the wheels and set aside. Note stair climber orientation is different for 8" wheels and 10" wheels.
3. Fasten the lower end of the stair climbers (E) to the inside of each wheel bracket with 5/16-18 x 1-3/4" bolts (J) and lock nuts (I), do not tighten.

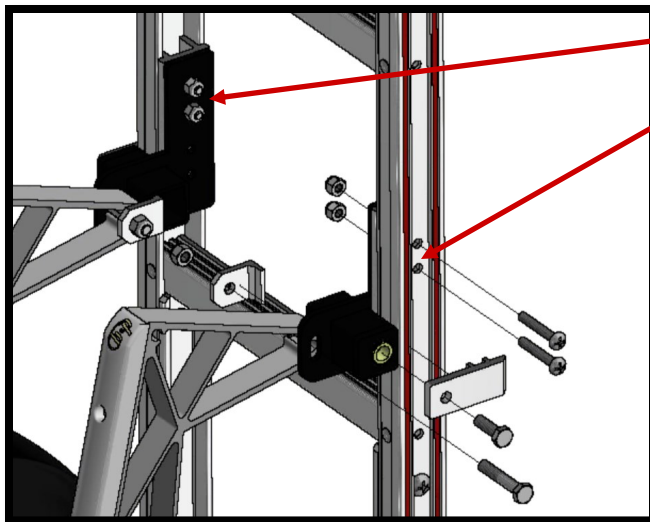
Installation with 8" wheels show below



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4. Attach the upper stair climber to the right hand or left hand stair climber bracket by passing a 5/16-18 x 1-3/4" bolt (J) through the bracket and the stair climber, then add clip (C) into the bracket tube and secure with nut (I), leave loose.
5. Add the outside stair climber clip (D) by locating it in the frame rail and secure it to the rivet nut in the bracket with bolt (K), add some loctite.
6. Tighten all the screws left loose from steps 1, 3, and 4.
7. Reattach wheels.

Installation with 10" wheels show below



Bracket-top 2 holes

Frame-2 bolts, both holes

Rivet Nut

